

# HAND CRIMP TOOL p/n 350.048.011

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LE CARATTERISTICHE ELENCCATE POSSONO ESSERE SOGGETTE A MODIFICHE SENZA ALCUN OBBLIGO DI PREAVVISO E DISTRIBUZIONE.



## HOW TO USE THE HAND CRIMP TOOL & POSITIONER

### GENERAL INFORMATION

1. The tool has a double action ratchet. Note that the tool cannot be opened without completing the cycle.
2. Size: 9.75" x 2.5" x 1.25" - Weight: 15 oz.

### SETTING UP INSTRUCTIONS

1. Tool must be in the open position.
2. Place selected Single Position head assembly onto retainer ring.
3. After Single Position Head is seated against retainer ring, tighten socket head screws with 9/64 inch hex key.
4. From the proper wire size column, determine the selector number that corresponds with the contact being used.

CURRENT	WIRE SIZE (AWG)	SELECTOR NR.	STRIPPING LENGTH CABLE
10 A	16	3	7 ÷ 7,5
20 A	12	5	7 ÷ 7,5
30 A	10	7	7 ÷ 7,5
40 A	8	7	7 ÷ 7,5

5. Remove Spring Clip from selector knob. Raise selector knob and rotate until selector number is in line with index mark. Replace Spring Clip (optional).

### CRIMPING INSTRUCTIONS

1. Insert contact and prepared wire through the indenter opening into Positioner.
2. Squeeze handles together until ratchet releases. Handle will return to open position. Remove crimped contact and wire.

### REMOVING SINGLE POSITION HEAD

1. Loosen socket head screws until threads are disengaged from retainer ring, then remove with a straight lifting motion.

### CARE OF TOOL

There is virtually no maintenance required. However, it is a good practice to keep indenter tips free of residual color band deposit and other debris. A small wire brush may be used for this purpose.

1. DO NOT immerse tools in cleaning solution.
2. DO NOT spray oil into tool to lubricate.
3. DO NOT attempt to disassemble tool or make repairs.

This is a precision hand crimp tool and should be used as such.

ED.	DATA/ DATE	FIRMA / SIGN.	ED.	DATA/ DATE	FIRMA / SIGN.	ED.	DATA/ DATE	FIRMA / SIGN.
01	27.06.96	Mm Cf						
02	04.11.02	Mm Em						
03	16.09.05	Mm Cf						